CLAMP & SADDLE

FULL STAINLESS STEEL
REPAIR CLAMP
FOR UNDER PRESSURE PIPE REPAIR

LYE



In Brief	▸ For All Kinds of Pipe Materials (Asbestos Cement (AC), Mild Steel (MS), Ductile Iron (DI), Cast Iron (CI), GRP & Plastic Pipes) ▸ Working Pressure PN 10/16 ▸ Temperature from -10°C to + 70°C ▸ Seal : EPDM
Standards	▸ Design: EN545 ▸ Test: EN12266-1
Features	▸ Standard Size Range from DN100 - DN350 ▸ Both Underground and Above Ground Applications ▸ Quick and Under Pressure Repairing ▸ Suitable for Potable Water and Sewage ▸ Repairing Longitudinal Cracks, Holes & Pitting (Pin Holes) ▸ Suitable for Plastic Pipes ≥ PN10 ▸ If the Damage is ≥ 100mm, It is only Suitable for Emergency Repairs

The Brand Of Reliability Since 1977

LYE MARKETING SDN.BHD. (199701018201(433698-D))

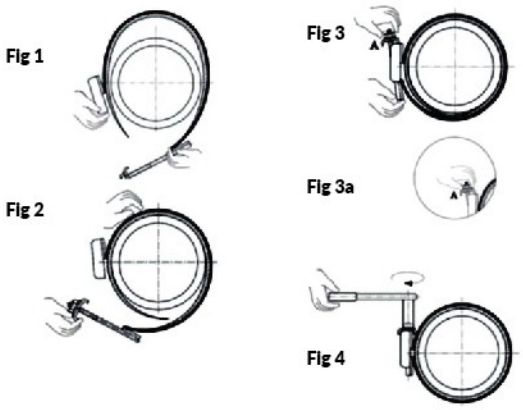
Manufacturer of Valves, Hydrants, Joints, Fittings & Manhole Covers

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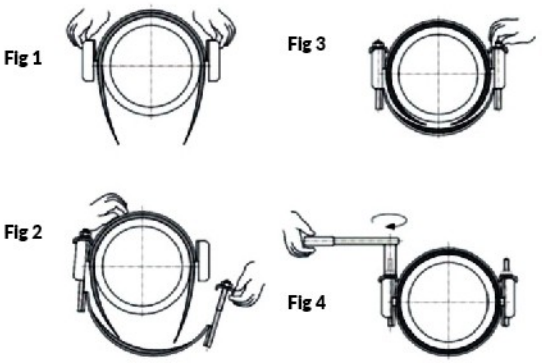
Technical Table

Assembling Process

Single Band

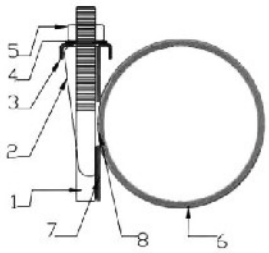


Double Band

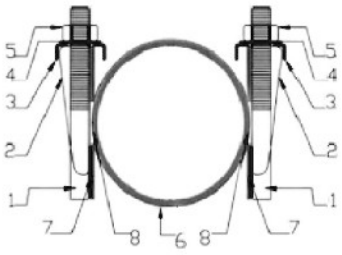


Parts List & Materials

No.	Component	Material	Standard Ref.
1	Bolt	Stainless Steel 304	BS EN 10088-3
2	Lug Plate	Stainless Steel 304	BS EN 10088-3
3	Counter Plate	Stainless Steel 304	BS EN 10088-3
4	Washer	Stainless Steel 304	BS EN 10088-3
5	Nut	Stainless Steel 304	BS EN 10088-3
6	Gasket	EPDM	BS EN 681
7	Welding Plate	Stainless Steel 304	BS EN 10088-3
8	Band	Stainless Steel 304	BS EN 10088-3



Single Band



Double Band

Specifications & Parameters Chart

Size	Working Range (mm)		Length (mm)	Band	No. of Bolts	Dia. of Bolts x Length (mm)	Working Pressure (PN)
DN100	108	118	200	Single	2	M16x180	16
	108	128	200	Single	2	M16x180	16
	108	118	300	Single	3	M16x180	16
	115	128	200	Single	2	M16x180	16
DN150	158	172	200	Single	2	M16x180	16
	158	172	300	Single	3	M16x180	16
	168	182	300	Single	3	M16x180	16
DN200	186	196	200	Single	2	M16x180	16
	186	202	300	Single	3	M16x180	16
	220	240	200	Single	2	M16x180	16
	219	229	200	Single	2	M16x180	16
	225	240	300	Single	3	M16x180	16
DN250	243	260	300	Single	3	M16x180	16
	253	263	300	Single	3	M16x180	16
	270	288	200	Single	2	M16x180	16
	270	288	300	Single	3	M16x180	16
	270	288	400	Single	4	M16x180	16
DN300	315	325	400	Single	4	M16x180	10
	313	336	300	Single	3	M16x180	10
DN350	340	360	300	Double	6	M16x180	10

Note: Technical data provided in this brochure is indicative only and may be subject to change without prior notice.
Other clamp sizes are also available on request.

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